#### 27 GA - STAMPED SHAKER SANDWICH DOORS / POLYSTYRENE INSULATED



**Model 2583** 

Oversized Windows

chiohd.com

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## STANDARD FEATURES



- 27 gauge interior/exterior face, woodgrain embossed Center stile in top section
- steel. Hot dipped galvanized G40 coating.
- 2" thick sections
- Tongue and groove section joints
- 18" and 21" section heights
- 1-13/16" CFC free polystyrene insulation
- R-Value = 9.65

- · End and center stiles: 20 gauge
- · No lock standard
- Available in 3" height increments [except 7'3"]

#### PRE-FINISHED COLORS & ACCENTS WOODTONES

COLORS: WHITE, ALMOND, SANDSTONE, BROWN, BRONZE, GRAY, DESERT TAN, BLACK, GRAPHITE WOODTONES: WALNUT, DRIFTWOOD, MAHOGANY, CEDAR, DARK OAK, NATURAL OAK, CARBON OAK

#### **TRACK**

- · 12" radius bracket mount track
- Up to 8'0" height 17 gauge 2" track
- Over 8'0" to 10'0" height 16 gauge 2" track
- Over 10'0" 14 gauge 2" track

- Vertical track to be bolted or riveted with track brackets
- Horizontal track to be reinforced with 14 gauge angle according to door size and weight

## **HARDWARE**

- · Graduated hinges 14 gauge
- · Top fixtures 14 gauge
- Bottom fixtures 13 gauge

 Rollers - 10 ball bearings with case hardened steel tire on a solid shaft

### **WEATHER SEAL**

· Double contact vinyl floor seal full width of door.

## SPRING COUNTERBALANCE

Torsion springs mounted on a cross header shaft supported by galvanized steel ball-bearing end plates and center bracket(s). Springs are custom designed for exact door weight, size, and trajectory according to current ANSI/DASMA 102 standards for a minimum of 10,000 cycles. Counterbalanced with galvanized aircraft quality cables secured to the bottom of the door.

#### **STRUTTING**

Galvanized struts provided according to door size and design.

# **GLAZING**

1/8" Single Pane†: Plain [DSB], Obscure, Tinted, Rain Glass, Polycarbonate, Frosted

1/2" Insulated<sup>†</sup>: Plain [DSB], Obscure, Tinted, Rain Glass, Frosted

1/2" Insulated Designer: Newport, Temple, Florence

### FRAMING / INSTALLATION

Torsion spring mounting pads, jamb plates, header plates and associated track system hangers shall be furnished by other than C.H.I. All installation quality and workmanship is responsibility of Contractor and is to be executed in accordance with C.H.I. installation instructions, local and state building codes and work site safety regulations.

<sup>.†</sup> Available in tempered